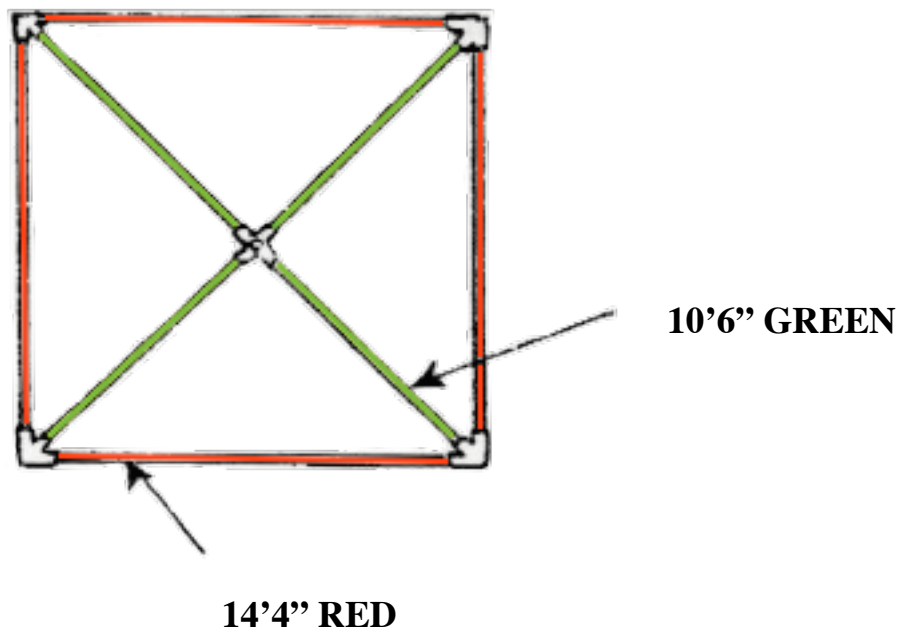


# GREAT AMERICAN TENT CO

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## 15' X 15' X 8' FRAME TENT DIAGRAM



### PARTS

- 1 — 4-WAY CROWN FITTING
- 4 — CORNER FITTINGS
- 4 — 7'8" BLACK PIPE (LEGS)
- 4 — 10'6" GREEN PIPE (SPREADERS)
- 4 — 14'4" RED PIPE (HIP RAFTERS)

**ASSEMBLY INSTRUCTIONS**  
**15' X 15' X 8' FRAME TENT**

1. Lay out **4-WAY CROWN FITTING** and **CORNER FITTINGS** as outlined in the diagram. Lay out **14'4" RED PIPE (SPREADERS)** between corner fittings and to assure tent placement will be as desired. **DO NOT ASSEMBLE AT THIS TIME.**
2. Insert **10'6" GREEN PIPE (HIP RAFTERS)** in **4-WAY CROWN FITTING** and insert nails. Insert opposite ends of hip rafters into **CORNER FITTINGS** and insert nails.
3. Insert four **14'4" RED PIPE (SPREADERS)** into **CORNER FITTINGS** to form the frame's perimeter, then insert nails.
4. Place canopy over frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.
5. Raise one side of canopy high enough to insert the **7'8" BLACK PIPE (LEGS)** into the **CORNER FITTINGS** and insert leg lock pins.
6. Raise opposite side of the canopy and install remaining legs and insert leg lock pins.
7. The canopy and frame can now be tied down. **ONLY** tie down at **CORNER FITTINGS**. Do not tie to pipe as it may bend.