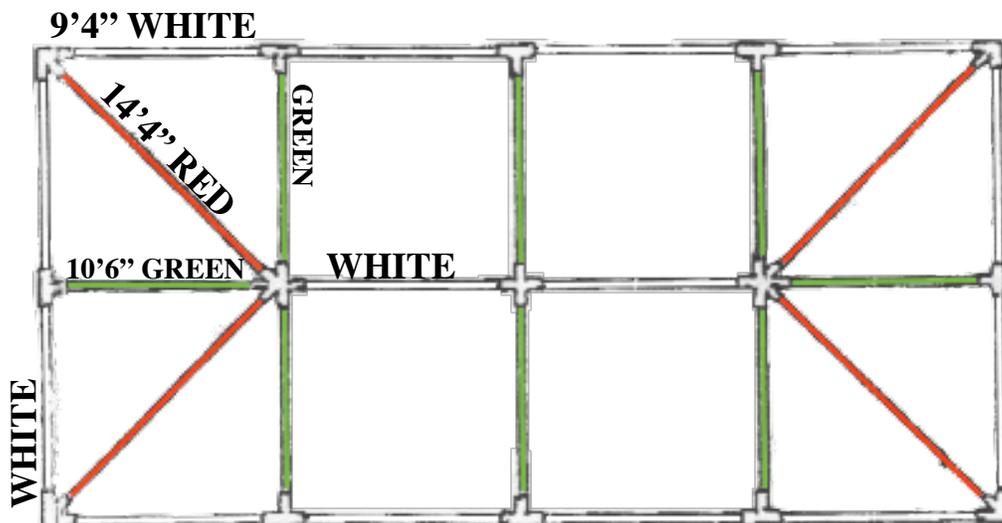


# GREAT AMERICAN TENT CO

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## 20' X 40' X 8' FRAME TENT DIAGRAM



### PARTS

- 2 — 6-WAY CROWN FITTINGS
- 4 — CORNER FITTINGS
- 8 — TEE FITTINGS
- 1 — TOP TEE FITTING
- 10 — 7'8" BLACK PIPE (LEGS)
- 14 — 9'4" WHITE PIPE (SPREADERS)
- 8 — 10'6" GREEN PIPE (RAFTERS)
- 4 — 14'4" RED PIPE (HIP RAFTERS)

**ASSEMBLY INSTRUCTIONS**  
**20' X 40' X 8' FRAME TENT**

1. Lay out all **6-WAY CROWN FITTINGS, CORNER FITTINGS, TEE FITTINGS** and the **TOP TEE FITTING** as outlined in the diagram. Take care not to confuse top tee with normal tees. Lay out **14'4" RED PIPE (HIP RAFTERS)** between corners and crowns. Lay out **10'6" GREEN PIPE (RAFTERS)** between tees and crowns as well as tees and the top tee. Lay out **9'4" WHITE PIPE (SPREADERS)** between corner and tee fittings, and two between the two 6-way crowns and the top tee to assure tent placement will be as desired. **DO NOT ASSEMBLE AT THIS TIME.**
2. Insert two **14'4" RED PIPE (HIP RAFTERS)** into one **6-WAY CROWN FITTING** and insert nails. Then insert three **10'6" GREEN PIPE (RAFTERS)** into the same crown and insert nails.
3. Insert **9'4" WHITE PIPE (SPREADER)** into **6-WAY CROWN FITTING**, then insert nail. Then insert opposite end of spreader into the **TOP TEE FITTING** and insert nail.
4. Insert **10'6" GREEN PIPE (RAFTERS)** into **TOP TEE FITTING** and insert nails. Then insert **9'4" WHITE PIPE (SPREADER)** into top tee and insert nail.
5. Insert opposite end of **9'4" WHITE PIPE (SPREADER)** into remaining **6-WAY CROWN FITTING** and insert nail. Repeat step two to insert remaining rafters and hip rafters into second crown.
6. Insert **14'4" RED PIPE (HIP RAFTERS)** into **CORNER FITTINGS** and insert nails. Insert **10'6" GREEN PIPE (RAFTERS)** into **TEE FITTINGS** and insert nails.
7. Insert **9'4" WHITE PIPE (SPREADERS)** into **CORNER FITTINGS** and **TEE FITTINGS** and insert nails to assemble the frame's perimeter.
8. Place canopy over frame and pull tight. Secure canopy to frame with buckle straps. Tighten corner buckles first.
9. Raise one short side of canopy high enough to insert the **7'8" BLACK PIPE (LEGS)** into the **CORNER FITTINGS** and insert leg lock pins.
10. Raise opposite short side of the canopy and install legs in remaining **CORNERS FITTINGS** and insert leg lock pins.
11. Once standing, insert remaining legs into **TEE FITTINGS** and insert leg lock pins.
12. The canopy and frame can now be tied down. **ONLY** tie down at **CORNER FITTINGS** or **TEE FITTINGS**. Do not tie to pipe as it may bend.